



RELEASED
2019 JUN 11
ECN 19-767

- NOTES:
- 1) MATERIAL: AISI A2 TOOL STEEL BAR PER ASTM A681
ANNEALED CONDITION (HEAT TREAT TO 58-62 ROCKWELL C HARDNESS PER MIL-H-6875 OR AMS2759/1E)
REF DART SPEC MSTEEL-A2
 - 2) FINISH: PRIME IAW MIL-P-23377J TYPE1, CLASS N:1-2 MIL MAX, AS PER QSI 005
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5504-1" PER QSI 044
 - 7) WEIGHT: 0.23 lbs (0.10 kg)
 - 8) DO NOT BREAK BLADE EDGE, INTENDED TO BE SHARP
 - 9) ALL NON-DIMENSIONED FEATURES PER CAD FILE D5504-1a.STEP

APPROVED

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| A | NEW ISSUE | JMH | 17.11.15 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | JMH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | JMH | | |
| CHECKED | ZF | DRAWING NO. | REV. A |
| MFG. APPR. | JFS | D5504 | SHEET 1 OF 1 |
| APPROVED | DSW | TITLE | SCALE |
| DE APPR. | N/A | BLADE | NTS |
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